

Measurement of nanoparticle removal by abrasion

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- Nanotoxicology will take decades to identify not dangerous nanoparticles



- Application of the principle of precaution: reducing the Risk

$$\text{Risk} = \text{Hazard (unknown)} \times \text{Exposure}$$

- ➔ Necessity to reduce the Exposure to nanoparticles
 - . In labs and workshops (workers)
 - . From the nanoproducts (consumers)



- Necessity to qualify the nanoproducts in terms of absence of single nanoparticles release in usage and at end of life

- ➔ New standard?



- **Necessity to design new methods to measure the nanofiller release from bulk or coatings of the nanoproducts under different solicitations : mechanical, thermal, UV, etc.**
 - . **Optimization of nanofiller “hooking”**
 - . **Qualification for market introduction**

- **This work : release-ability of nanoparticles by friction**
 - . **Adaptation of an existing standard for abrasion: ASTM C1353-07 TABER method**



- ✓ **Experimental setup and method**
- ✓ **Qualification of the method**
- ✓ **Fists results**
- ✓ **Conclusion**





➤ Using a Taber tool

Sample:

. Up: 30 x 30 mm

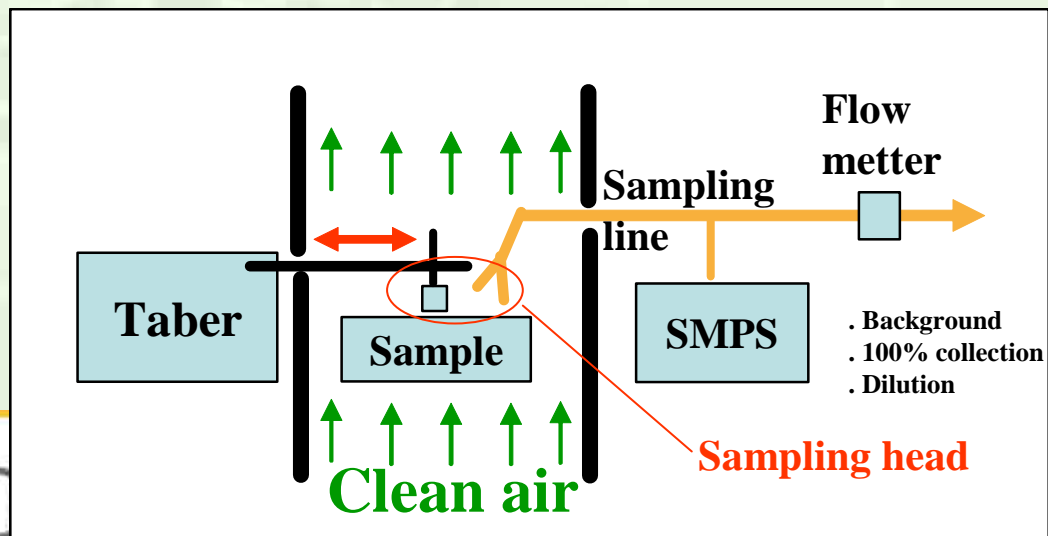
. Down: 100 x 30 mm

L: 100 mm,

f: 60 cycles/min

Same sample material for up and bottom parts

➤ General setup



➤ **Measurement (use of a SMPS and a CPC)**

. SMPS Grimm model 5.5-300

Flow rate: 0.3 L/min

. CPC Grimm 5.403 Flow rate: 1.5 L/min



➤ **Calculation of the theoretical Low Limit of Detections (if collection flow = measurement flow)**

. SMPS

0.3 L/min during 4 min, 44 channels

Hypothesis: average events > 1 particle/channel

➔ **Abrasion > 1200** particle during the 4 min

. CPC

1.5 L/min, integration time 4 min

Hypothesis: 10 events in 4 min

➔ **Abrasion > 10** particles during the 4 min

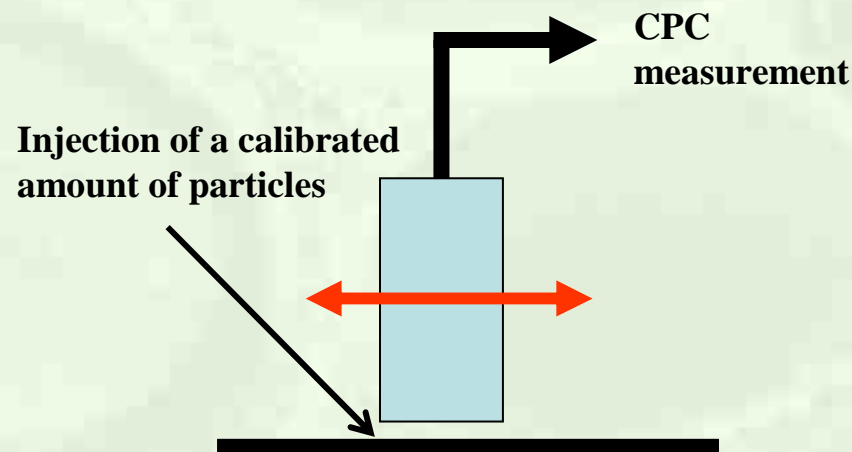
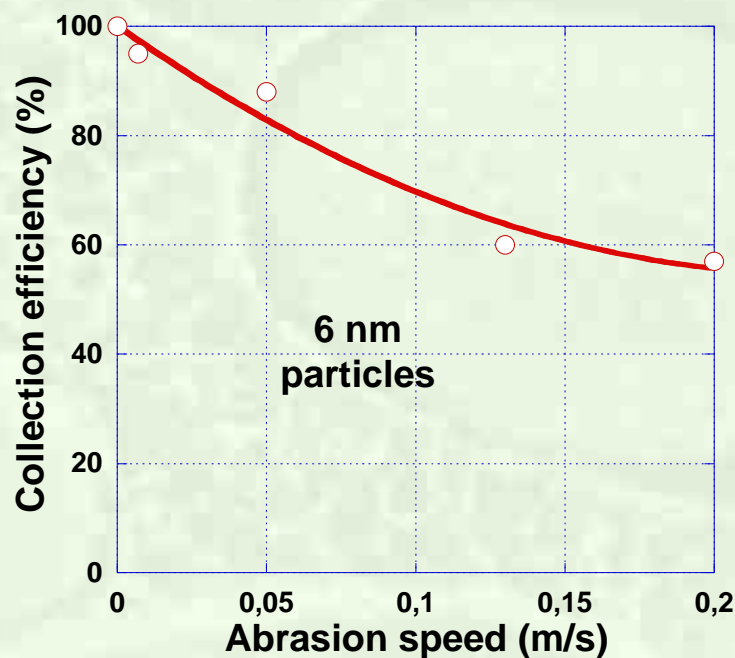


. Background particle levels (CPC):

- . No movement (background level)
- . Movement without friction

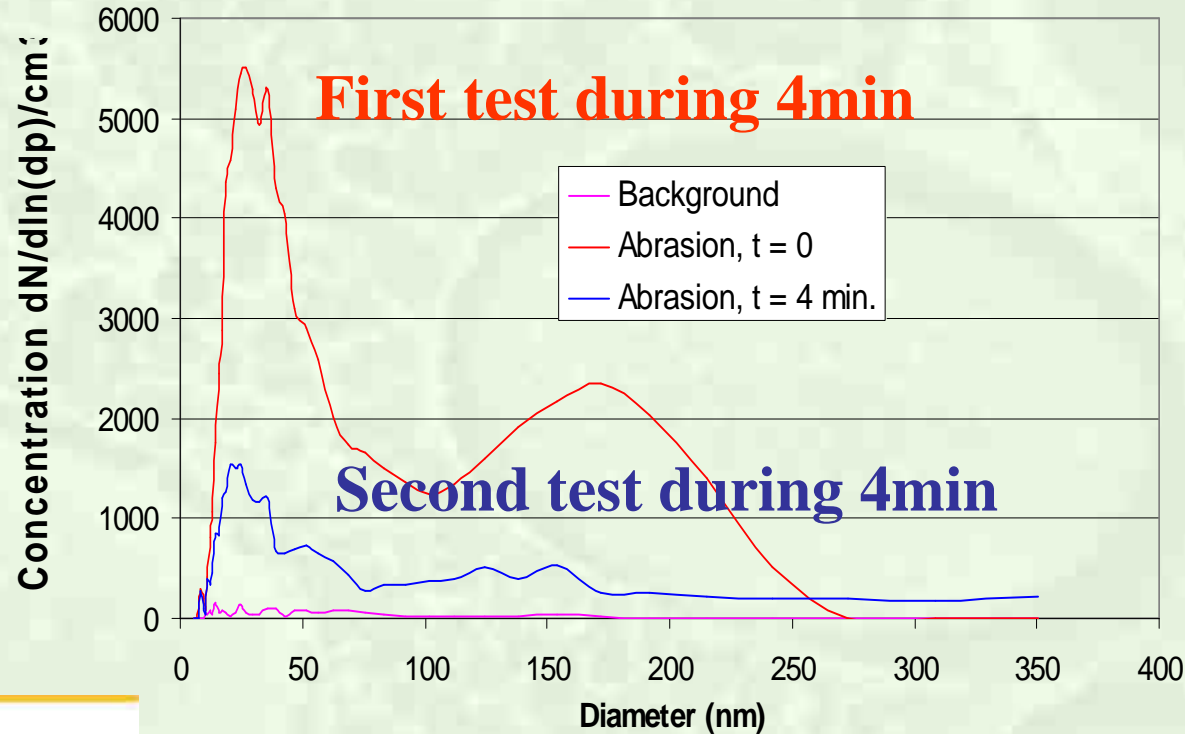
< 5 part/cm³ @ 6 nm
< 5 part/cm³ @ 6 nm

. Collection efficiency



✓ Behavior of nano SiO₂ release when deposited on a cotton fabric

Cotton + Silica Particles (~ 23 nm)

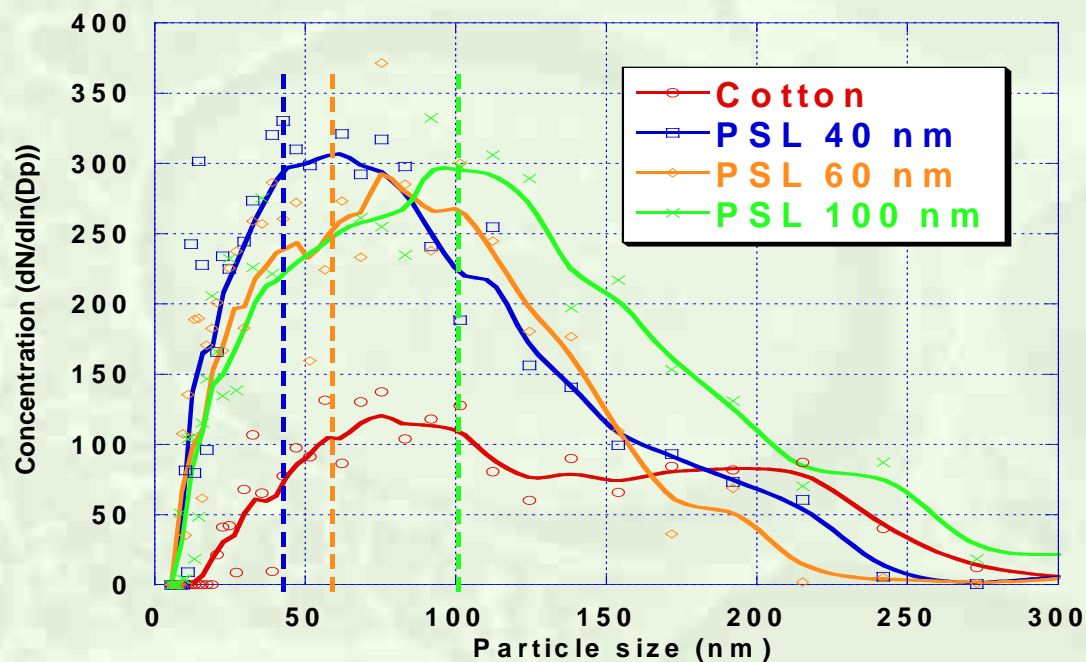


Necessity to use new samples at each measurement

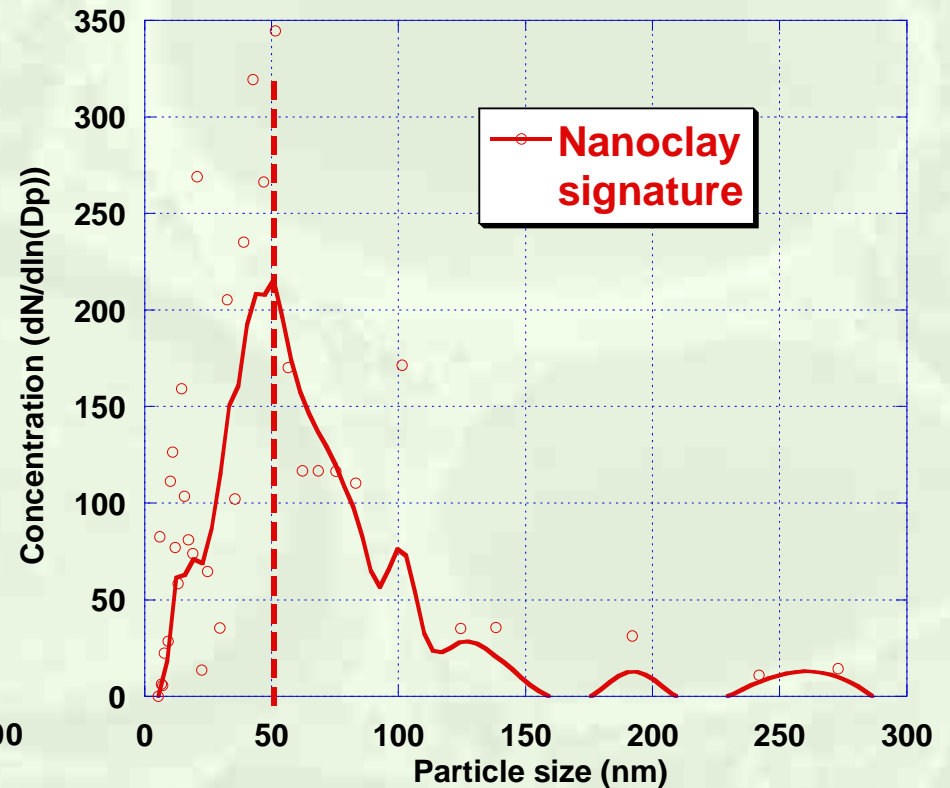
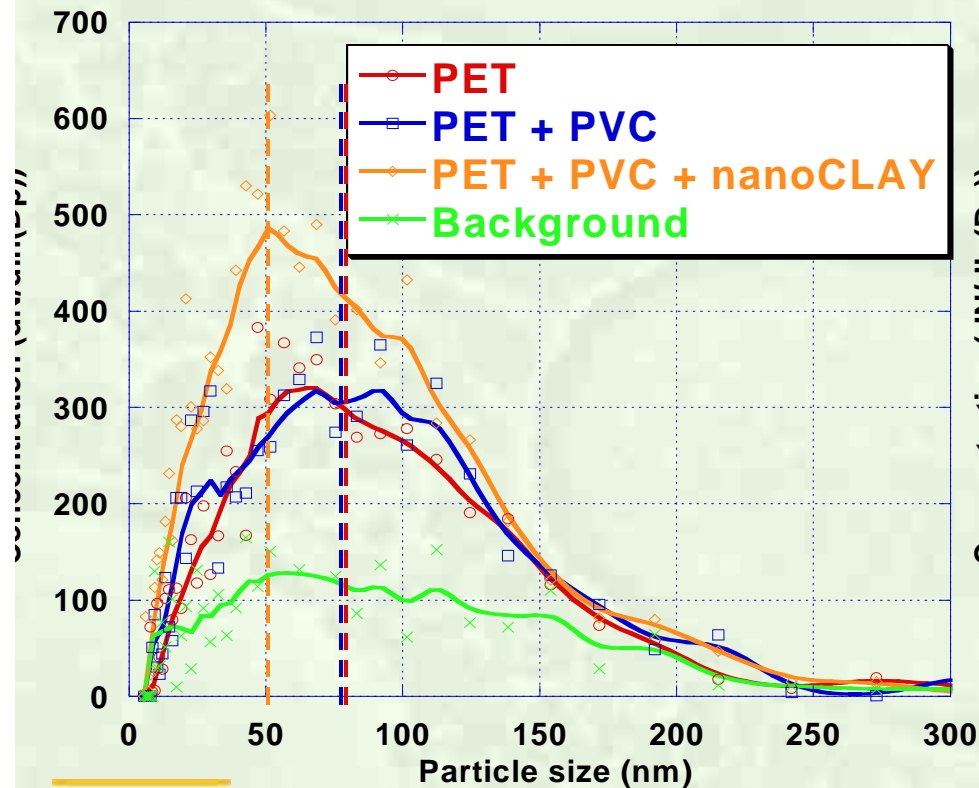


➤ **First validations**

- . Verification of the particle size accuracy: use of calibrated PSL nanoparticles deposited on cotton fabric**



✓ **Nanoclay in PET fabric**
(collaboration with IFTH Lyon / Project Nenatex)



✓ **Tests in progress on commercial products:**

- . Sun cream (on leather)
- . Antibacterial spray containing nano Ag
- . Socks containing nano Ag
- . Paints containing nano TiO₂
- . Etc.

**First results: very low release of nanoparticles
from nanoproducts with abrasion test using Taber method!**



- ✓ **A method to measure the release of nanoparticles has been setup and qualified**
- ✓ **First results : very low levels of nanoparticle release from actual nano products using abrasion by Taber method**
- ✓ **This method has been proposed to CEN as a potential standard**



➤ Requirements necessary for an effective measuring method to qualify the release of nanoparticle

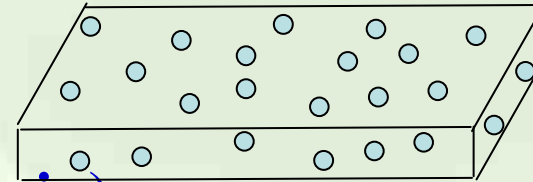
- . Design of a method removing all parasitic particles (background)
=> **Ultra pure air (filtered air) close to the sample and qualification**
- . Collect of the whole released nanoparticles to get an absolute method (Ex. measurement of the number of released particles/min)
=> **Design of an effective collecting device and qualification**
- . Minimization of the flow collecting the released nanoparticles to enhance the low limit of detection
=> **Using a collect flow close to the flow of the particle counter**



➤ **First validations**

. Theoretical performances in terms of fraction of minimum particles to be removed

Ex. typical nanomaterial containing 5% of 50 nm nanofiller,
➔ surface concentration: $8 \cdot 10^{10}$ particles.



- First prototype (dilution flow: 200 L/min):

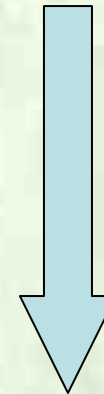
SMPS: $200 / 0.3 \cdot 15 = 10\ 000$ ppb

CPC: $200 / 1.5 \cdot 0.1 = 13$ ppb

- Improved prototype (2nd generation)

SMPS = $1200 / 8^E10 = 15$ ppb

CPC = $10 / 8^E10 = 0.1$ ppb



**Factor 1000
improvement**

